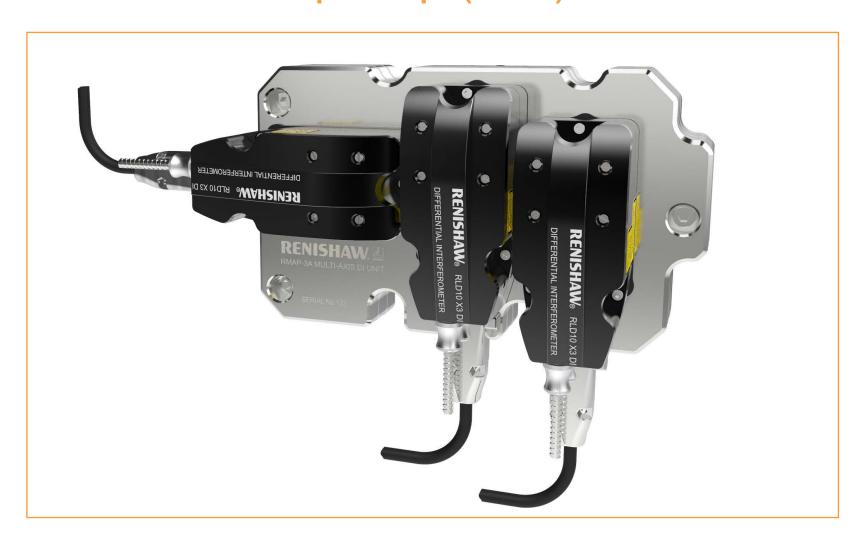


# Renishaw multi-axis periscope (3-axis) RMAP-3A





#### **Legal information**

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#### Warranty

Equipment requiring attention under warranty must be returned to your equipment supplier.

Unless otherwise specifically agreed in writing between you and Renishaw, if you purchased the equipment from a Renishaw company, the warranty provisions contained in Renishaw's CONDITIONS OF SALE apply. You should consult these conditions in order to find out the details of your warranty but, in summary, the main exclusions from the warranty are if the equipment has been:

- neglected, mishandled or inappropriately used; or
- modified or altered in any way except with the prior written agreement of Renishaw.

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## **Legal information**

#### WEEE

The use of this symbol on Renishaw products and/or accompanying documentation indicates that the product should not be mixed with general household waste upon disposal. It is the responsibility of the end user to dispose of this product at a designated collection point for waste electrical and electronic equipment (WEEE) to enable reuse or recycling. Correct disposal of this product will help to save valuable resources and prevent potential negative effects on the environment. For more information, please contact your local waste disposal service or Renishaw distributor.



#### RoHS compliance

Compliant with EC directive 2011/65/EU (RoHS)

| Packaging component | Material                 | ISO 11469 | Recycling guidance |
|---------------------|--------------------------|-----------|--------------------|
| Outer box           | Cardboard                | N/A       | Recyclable         |
| Inserts             | Low density polyethylene | LDPE      | Recyclable         |

### Care of equipment

Renishaw RLE fibre optic laser encoders and associated products are precision components and must therefore be treated with care. For further information refer to Appendix B.

# Multi-axis periscope (3-axis) RMAP-3A



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#### **Product overview**

#### Introduction

The multi-axis periscope has been designed to enable three RLD10-X3-DI detector heads to measure the linear position, pitch and yaw along a single axis. To achieve this, the multi-axis periscope uses a series of mirrors to minimise the beam foot print from the three detector heads thus reducing the size of the target mirror required for these applications. This compact periscope, which is designed to be mounted directly onto the exterior of the vacuum chamber, increases the measurement flexibility of the RLD10-X3-DI detector head.



## **Application overview**



## Storage and handling

The multi-axis periscope can be stored at temperatures between -20  $^{\circ}$ C and +70  $^{\circ}$ C. Do not store the multi-axis periscope in conditions of high humidity or otherwise subject it to conditions which may cause condensation to form on the optics.

Renishaw's fibre optic laser encoders and associated equipment are precision optical and electronic tools used for obtaining precise measurements and must therefore be treated with appropriate care.

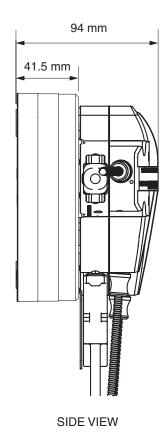
Ensure protection is provided for both the RLE and the associated optics when transporting a machine with the equipment already installed.





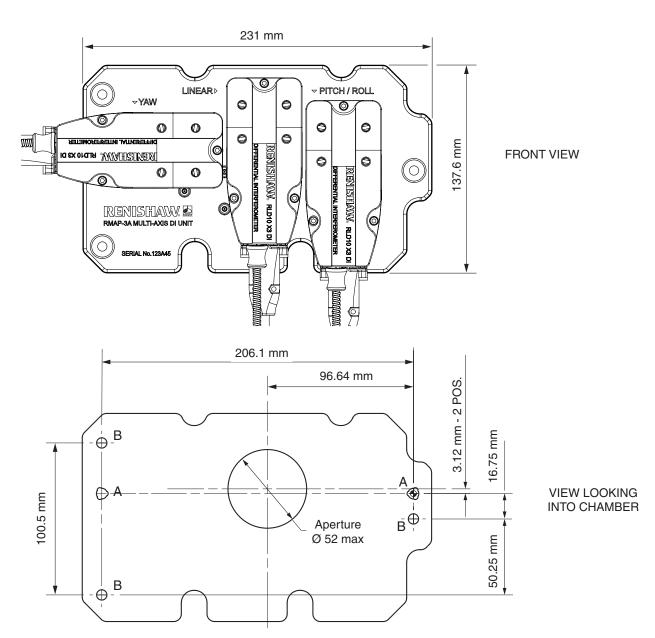
# **Dimensions and beam foot prints**

#### **Hardware dimensions**



HOLES:

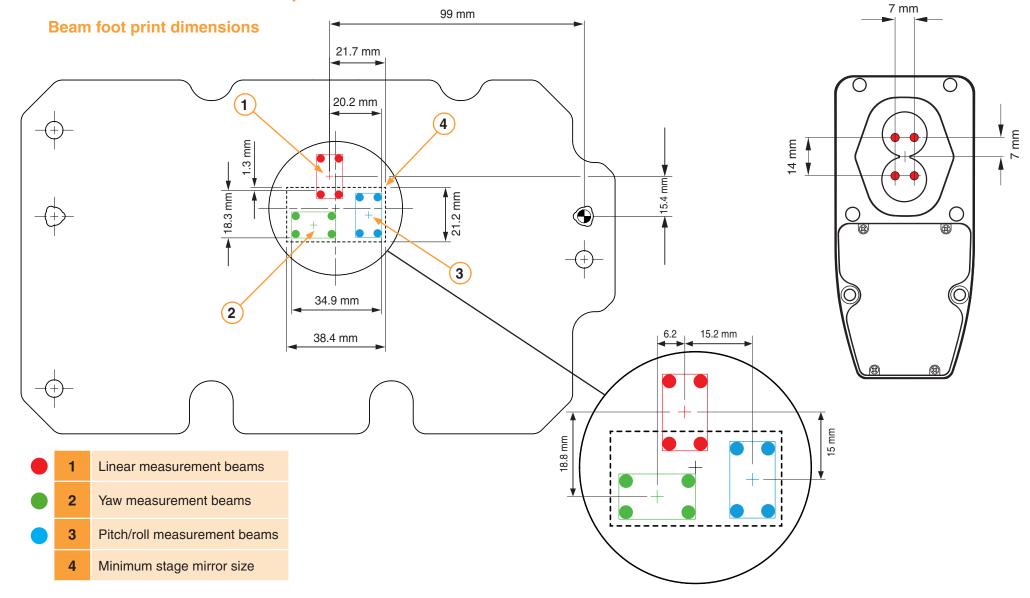
'A' 6 MM LOCATION DOWELS 'B' M6 X 40 SCREWS







# **Dimensions and beam foot prints**



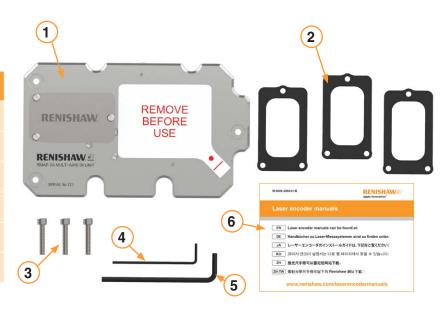




### **Kit contents**

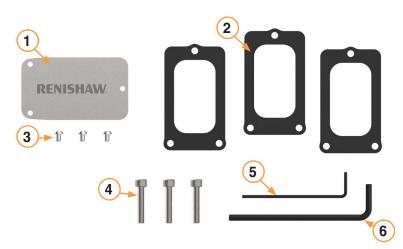
## A-5225-0935 - RMAP-3A Multi-axis periscope kit

|   | Part number | Description                          | Quantity |
|---|-------------|--------------------------------------|----------|
| 1 | A-5225-0870 | RMAP-3A Multi-axis DI unit           | 1        |
| 2 | M-5225-0883 | Air turbulence gasket – multi head   | 3        |
| 3 | P-0109-0109 | Screw Hex Skt Cap Hd M6 x 40 - A2-70 | 3        |
| 4 | P-TL01-0250 | Wrench Hex S6 2.5 mm A/F             | 1        |
| 5 | P-TL01-0500 | Wrench Hex 5 mm A/F                  | 1        |
| 6 | M-9904-3050 | Laser encoder manual card            | 1        |



## A-5225-0938 - Multi-axis periscope spares kit

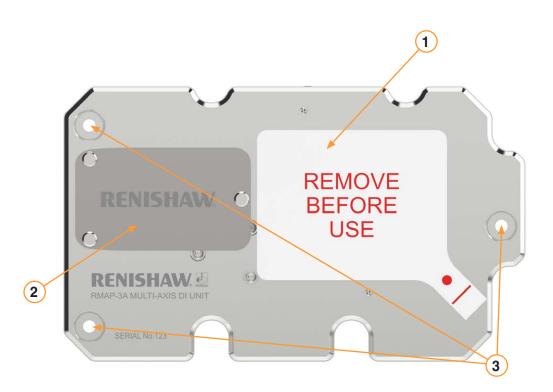
|   | Part number | Description                          | Quantity |
|---|-------------|--------------------------------------|----------|
| 1 | M-5225-0892 | DI blanking plate                    | 1        |
| 2 | M-5225-0883 | Air turbulence gasket – Multi head   | 3        |
| 3 | P-SC17-0026 | Screw Hex Skt Button Hd M4 x 6 – A2  | 3        |
| 4 | P-SC01-0109 | Screw Hex Skt Cap Hd M6 x 40 - A2-70 | 3        |
| 5 | P-TL01-0250 | Wrench Hex S6 2.5mm A/F              | 1        |
| 6 | P-TL01-0500 | Wrench Hex 5mm A/F                   | 1        |

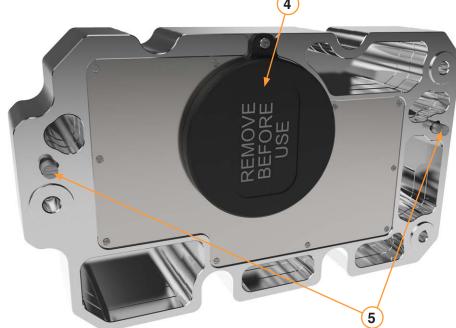






# **Mounting the periscope**



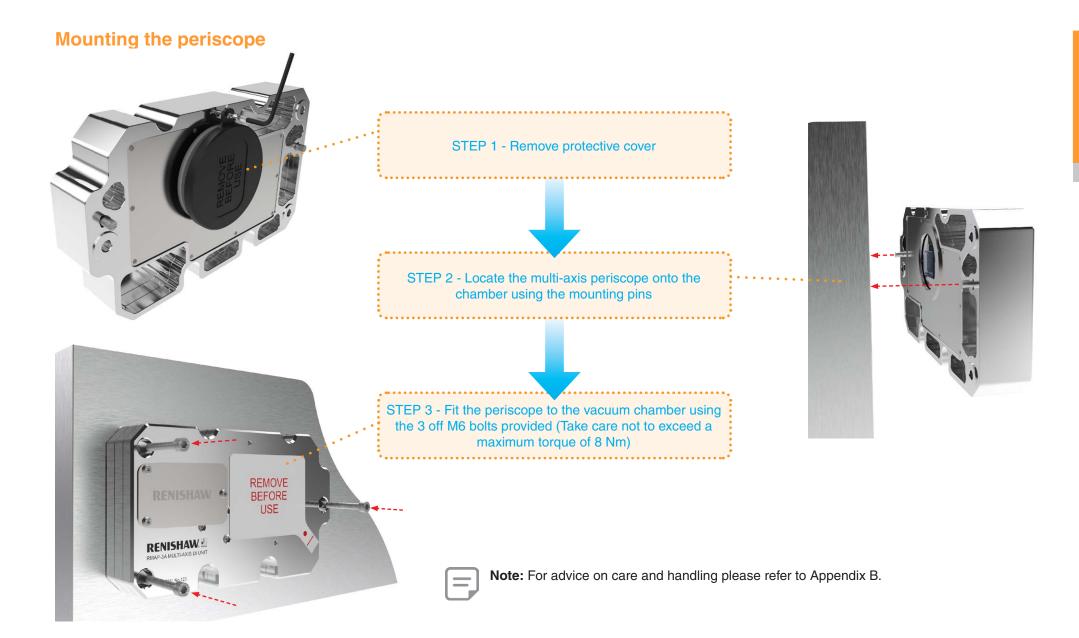


- 1 Protective label
- Removable blanking cover (to be kept in place when no yaw measurement is required)
- M6 through hole for fixing the periscope

- 4 Protective cover
- Vacuum chamber mounting pins











## **Mounting the RLDs**

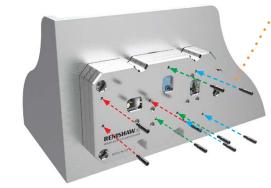


STEP 1 - Remove blanking cover and gasket if the yaw interferometer will be used





STEP 3 - Fit the RLD10-X3-DI mounting pins (supplied with the RLD10-X3-DI) to the mounting pin locations on the front of the multi-axis periscope



STEP 4 - Fit the M-5225-0883 gaskets that are provided within the multi-axis periscope kit and not the standard DI-head gasket supplied with the head. NOTE: Ensure that the gasket is not damaged and sits flat against the housing prior to installing the head.











## **Mounting the RLDs**













Note: It is recommended that the linear head is installed first.





# **Appendix A - Specification**

| System specification                                             |                  |                              |  |
|------------------------------------------------------------------|------------------|------------------------------|--|
| Linear range                                                     | With RLD10-X3-DI | 0 m to 0.65 m                |  |
| Angular range                                                    | Pitch            | ±30 arcsec                   |  |
|                                                                  | Yaw              | ±30 dicsec                   |  |
| Analogue signal period                                           | Linear           | Same as standard RLD10-X3-DI |  |
|                                                                  | Pitch            | 2.3 arcsec                   |  |
|                                                                  | Yaw              | 2.3 dicsec                   |  |
|                                                                  | Linear           | Same as standard RLD10-X3-DI |  |
| Thermal drift coefficient                                        | Pitch            | <1.8 arcsec / °C             |  |
|                                                                  | Yaw              | <1.0 dicsec / C              |  |
| Beam steering adjustment range                                   | With RLD10-X3-DI | Reduced to ±0.5°             |  |
|                                                                  | Linear           | No change                    |  |
| Change in signal strength through periscope (relative to linear) | Pitch            | <10%                         |  |
|                                                                  | Yaw              | < 10 /0                      |  |





| Operating environment |                                         |                 |
|-----------------------|-----------------------------------------|-----------------|
| Pressure              | Normal atmospheric 600 mbar – 1150 mbar |                 |
| Humidity              | 0% to 95% RH (non-condensing)           |                 |
| <b>-</b>              | Storage                                 | -20 °C to 70 °C |
| Temperature           | Operating                               | 10 °C to 40 °C  |

| Weight and dimensions           |            |                                                          |
|---------------------------------|------------|----------------------------------------------------------|
| Weight                          | Packaged   | 2.2 kg approx                                            |
| vveignt                         | Unpackaged | 2 kg approx                                              |
|                                 | Height     | 137.6 mm                                                 |
| Multi-axis periscope foot print | Length     | 231 mm                                                   |
|                                 | Width      | 41.5 mm                                                  |
|                                 | Linear     | 7 mans of the complete of the company                    |
| Beam foot print                 | Pitch      | 7 mm x 14 mm (to centres of beams)  Beam Ø 3mm (nominal) |
|                                 | Yaw        | beam & onin (noninal)                                    |





## **Appendix B - Care and maintenance**

## **Care and handling**

- The protective cover is only removed just before installation to reduce the risk of contamination.
- The protective label is only removed just before installation of the heads onto the periscope to minimise the risk of contamination.
- Care should be taken when handling the periscope to ensure that fingers or other materials do not enter the aperture.

#### **Cleaning**

- It is not recommended that the mirrors are cleaned If the mirrors become contaminated, the multi-axis periscope should be returned to Renishaw to be correctly cleaned.
- Using compressed air is not recommended as this can cause condensation residue to form on the mirror.
- When cleaning the housing, care should be taken to ensure cleaning liquids or materials do not enter the housing.

Renishaw plc

New Mills, Wotton-under-Edge Gloucestershire, GL12 8JR United Kingdom T +44 (0)1453 524524 F +44 (0)1453 524901

E uk@renishaw.com

www.renishaw.com



For worldwide contact details, visit www.renishaw.com/contact



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